

## Safety Data Sheet

PRODUCT CODE: **KCM024**

Effective Date: December-2023

Version: 3.0

### **1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

Identification of the substance or preparation:

**Flexible Additive: KCM024**

Company/undertaking identification:

OPT Chemicals Saudi Factory and Co.  
Dammam 2<sup>nd</sup> Industrial City, 6<sup>th</sup> Street, 101 Intersection,  
Postal code 34334, Kingdom of Saudi Arabia.  
+966 56 917 2181

Emergency phone:

### **2. HAZARDS IDENTIFICATION**

Main environmental hazards:

Unknown.

Main physical hazards:

Special precautions:

Dust

Physical hazard:

Dust

Main health hazards:

The molten material can product some special gas which will irritate the respiratory system; Needing to fix the eliminator.

### **3. COMPOSITION/INFORMATION ON INGREDIENTS**

<b>Substance</b>	<b>Conc. [wt.%]</b>	<b>CAS#</b>
Aromatic Polymer	80-100	9006-04-6

### **4. FIRST AID MEASURES**

Eye contact:

Immediately flush eyes with water for 15 minutes while holding eyelids open. Seek medical attention.

Skin contact:

Remove contaminated clothes and shoes. Wash thoroughly with soap and water. Seek medical attention if irritation occurs.

Inhalation:

Remove to fresh air.

Swallowing:

Drinking much water to throw up harmful substance and then seek for the medical treatment immediately.

### **5. FIRE-FIGHTING MEASURES**

Extinguishing media:

carbon dioxide, foam, and power fire extinguisher.

Further Information:

None known.

NFPA Rating:

Health 2; Flammability 2; Reactivity 0; Other: None.

Combustion products:

See Section 10.

### **6. ACCIDENTAL RELEASE MEASURES**

After spillage/leakage:

Scoop into containers. Avoid generating dust.

See Section 8 for protective equipment information.

See Section 13 for disposal information.

### **7. HANDLING AND STORAGE**

Special precautions:

Operating in an insulation space which can ventilate regional; carry it carefully; with some relevant emergency measures.

Packaging requirements:

Bag with moisture barrier.

Ventilation:

Provide ventilation to keep airborne.

Storage requirements:

Conserving in a shade, dry, ventilate warehouse; airtight seal; keep away from the air.

## **8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Respiratory protection:

Using self-priming filter mask.

Eye protection:

None normally needed except under high concentration.

Hand protection:

Protective gloves.

Skin protection:

Clean, body-covering clothing.

Exposure Limit Guidelines (mg/m<sup>3</sup>)

Under the limitation of air concentration.

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

Form:

Grain

Color:

Black

Odor:

None

pH value:

Not determined

Boiling point:

Not applicable

Pour point:

Not applicable

Flash point:

200°C

Flammability (explosion limits in air):

Lower:

Not applicable

Upper:

Not applicable

Auto flammability (auto-ignition temperature):

Vapor pressure:

Not applicable

Relative density (specific gravity):

1.53-1.73

Bulk density (solids):

None

Solubility in water:

Soluble

Viscosity:

Not applicable

Relative vapor density (air=1):

Not applicable

% Volatile:

Not applicable

## **10. STABILITY AND REACTIVITY**

Stability:

Stable

Conditions to avoid:

high temperature

Materials to avoid:

moist air

Hazardous Polymerization:

Will not occur.

Dust explosion hazard (solids):

Not applicable

Special hazards:

None

Hazardous decomposition products:

None

## **11. TOXICOLOGICAL INFORMATION**

Eye contact:

Some solid and particles can cause the irritation when contacts with the eyes.

Skin contact:

May cause the dermatitis.

Inhalation:

Irritant; may cause pain and coughing.

Ingestion:

Harmful if swallowed; large amounts may cause illness.

Carcinogenicity:

Not listed by IARC, USA NTP, or USA OSHA.

Mutagenicity:

Not known to cause heritable genetic damage.

Teratogenicity:

Not known to cause birth defects.

Target organs which may be affected:

None known

Sensitization:

Not known to cause allergic reaction.

## **12. ECOLOGICAL INFORMATION**

Information on product as a whole:

Main environmental hazards:	None known
Degradability:	Not applicable
Other:	None known

## **13. DISPOSAL CONSIDERATIONS**

Product:	Dispose of by sanitary land filling or other acceptable method in accordance with local regulations.
Container:	Send empty bags to sanitary landfill. Render other types of containers unusable by puncturing or crushing and sanitary landfill unless prohibited by local regulations.

## **14. TRANSPORT INFORMATION**

UN Number:	None
IMO Description:	Not regulated
Class:	
Package Group:	
Label:	
EMS:	
MFAG:	
IATA Description:	Not regulated
Class:	
Sub Risk:	
Package Group:	
Label:	
ADR Description:	Not regulated
ADR class/item:	
ADR Danger ID:	
ADR Label:	

## **15. REGULATORY INFORMATION**

Symbols:	
Risks:	-
Safety advice:	Avoiding fire
Notification/restrictions status:	
EUROPEAN UNION (EU):	All components of this material are on the EINECS inventory, or the components are exempt from inventory reporting.
NORWAY:	Not determined.
USA:	All components of this material are on the USA TSCA inventory, or the components are exempt from inventory reporting.

## **16. OTHER INFORMATION**

### **REGULATORY INFORMATION**

This information and these recommendations are offered in good faith and believed to be correct as of the date hereof. Information and recommendations are supplied upon the condition that the recipients will make their own decision as to safety and suitability for their purposes. No representations or warranties, either expressed or implied, of merchant ability, fitness for a particular purpose, or of any other nature, are made with respect to the product or the information and recommendations. We make no representation as to completeness or accuracy. In no event we shall be responsible for damages of any nature whatsoever resulting from the use or reliance upon the information and recommendations.

\*\*\* END of SDS\*\*\*

## Safety Data Sheet

PRODUCT CODE: **KCM025H**

Effective Date: December-2023

Version: 3.0

### **1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

Identification of the substance or preparation:

**Expanding Agent: KCM025H**

Company/undertaking identification:

OPT Chemicals Saudi Factory and Co.  
Dammam 2<sup>nd</sup> Industrial City, 6<sup>th</sup> Street, 101 Intersection,  
Postal code 34334, Kingdom of Saudi Arabia.  
+966 56 917 2181

Emergency phone:

### **2. HAZARDS IDENTIFICATION**

Main environmental hazards:

Unknown

Main physical hazards:

Special precautions:

None

Physical hazard:

Dust

Main health hazards:

Causes severe eye irritation. Causes irritation if swallowed.  
Harmful if swallowed.

### **3. COMPOSITION/INFORMATION ON INGREDIENTS**

<b>Substance</b>	<b>Conc. [wt.%]</b>	<b>CAS#</b>
Metal Oxides	70-100	-

### **4. FIRST AID MEASURES**

Eye contact:

Immediately flush eyes with water for 15 minutes while holding eyelids open. Seek medical attention.

Skin contact:

Remove contaminated clothes and shoes. Wash thoroughly with soap and water. Seek medical attention if irritation occurs.

Inhalation:

Remove to fresh air.

Swallowing:

If several grams are swallowed, immediate medical is required. If delayed, consider inducing vomiting with ipecac or other means. After vomiting give milk or water.

Note:

None

### **5. FIRE-FIGHTING MEASURES**

Extinguishing media:

None needed

Further Information:

None known

NFPA Rating:

Health 1; Flammability 0; Reactivity 0; Other: None

Combustion products:

See Section 10.

### **6. ACCIDENTAL RELEASE MEASURES**

After spillage/leakage:

Scoop into containers. Flush residual with plenty of water.

See Section 8 for protective equipment information.

See Section 13 for disposal information.

### **7. HANDLING AND STORAGE**

Special precautions:

Keep material dry.

Packaging requirements:

Bag with moisture barrier.

Ventilation:

Provide ventilation to keep airborne concentrations below exposure limits.

### **8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

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Respiratory protection:	None normally needed.
Eye protection:	Chemical splash goggles.
Hand protection:	Impervious gloves made of rubber.
Skin protection:	Clean, body-covering clothing.
Exposure Limit Guidelines (mg/m <sup>3</sup> )	
No components have established exposure limits.	
Dust particles:	total = 10 mg/m <sup>3</sup> , respirable fraction = 5 mg/m <sup>3</sup> .

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

Form:	Powder
Color:	Pale gray
Odor:	None
pH value:	Not determined
Boiling point:	3450°C
Pour point:	2900°C
Flash point:	Not combustible
Flammability (explosion limits in air):	
Lower:	Not applicable
Upper:	Not applicable
Auto flammability (auto-ignition temperature):	Not applicable
Vapor pressure:	Not applicable
Relative density (specific gravity):	3.45-3.65
Bulk density (solids):	1600 kg/m <sup>3</sup> .
Solubility in water:	Slightly soluble (20°C)
Viscosity:	Not applicable
Relative vapor density (air=1):	Not applicable
% Volatile:	Not applicable

## **10. STABILITY AND REACTIVITY**

Stability:	Stable
Conditions to avoid:	Unknown
Materials to avoid:	Aqueous solutions are mildly corrosive to metals. Releases heat when mixed with water.
Hazardous Polymerization:	Will not occur.
Dust explosion hazard (solids):	Not applicable
Special hazards:	None
Hazardous decomposition products:	None

## **11. TOXICOLOGICAL INFORMATION**

Eye contact:	Severe irritant. Causes pain and redness. Prolonged or repeated contact may cause mild burn.
Skin contact:	Irritant; may cause pain, redness, dermatitis.
Inhalation:	Irritant; may cause pain and coughing.
Ingestion:	Irritant; may cause pain or discomfort to mouth, throat and stomach. Harmful if swallowed; large amounts may cause illness.
Carcinogenicity:	Not listed by IARC, USA NTP, or USA OSHA.
Mutagenicity:	Not known to cause heritable genetic damage.
Teratogenicity:	Not known to cause birth defects.
Target organs which may be affected:	None known.

Sensitization: Not known to cause allergic reaction.

## **12. ECOLOGICAL INFORMATION**

Information on product as a whole:

Main environmental hazards: None known  
Degradability: Not applicable  
Other: None known

## **13. DISPOSAL CONSIDERATIONS**

Product: Dispose of by sanitary landfilling or other acceptable method in accordance with local regulations.  
Container: Send empty bags to sanitary landfill. Render other types of containers unusable by puncturing or crushing and sanitary landfill unless prohibited by local regulations.

## **14. TRANSPORT INFORMATION**

UN Number: None  
IMO Description: Not regulated  
Class:  
Package Group  
Label:  
EMS:  
MFAG:  
IATA Description: Not regulated  
Class:  
Sub Risk:  
Package Group:  
Label:  
ADR Description: Not regulated  
ADR class/item:  
ADR Danger ID:  
ADR Label:

## **15. REGULATORY INFORMATION**

Symbols:   
Irritant  
Risks: R36 Irritating to eyes.  
Safety advice: S22 Do not breath dust. S24 Avoid contact with skin.  
Notification/restrictions status:  
EUROPEAN UNION (EU): All components of this material are on the EINECS inventory, or the components are exempt from inventory reporting.  
NORWAY: Not determined.  
USA: All components of this material are on the USA TSCA inventory, or the components are exempt from inventory reporting.

## **16. OTHER INFORMATION**

### **REGULATORY INFORMATION**

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no event we shall be responsible for damages of any nature whatsoever resulting from the use or reliance upon the information and recommendations.

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## Safety Data Sheet

PRODUCT CODE: **KCM025HC**

Effective Date: December-2023

Version: 3.0

### **1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

Identification of the substance or preparation:

**Expanding Agent: KCM025HC**

Company/undertaking identification:

OPT Chemicals Saudi Factory and Co.  
Dammam 2<sup>nd</sup> Industrial City, 6<sup>th</sup> Street, 101 Intersection,  
Postal code 34334, Kingdom of Saudi Arabia.  
+966 56 917 2181

Emergency phone:

### **2. HAZARDS IDENTIFICATION**

Main environmental hazards:

Unknown

Main physical hazards:

Special precautions:

None

Physical hazard:

Dust

Main health hazards:

Causes severe eye irritation. Causes irritation if swallowed.  
Harmful if swallowed.

### **3. COMPOSITION/INFORMATION ON INGREDIENTS**

<b>Substance</b>	<b>Conc. [wt.%]</b>	<b>CAS#</b>
Metal Oxides	70-100	-

### **4. FIRST AID MEASURES**

Eye contact:

Immediately flush eyes with water for 15 minutes while holding eyelids open. Seek medical attention.

Skin contact:

Remove contaminated clothes and shoes. Wash thoroughly with soap and water. Seek medical attention if irritation occurs.

Inhalation:

Remove to fresh air.

Swallowing:

If several grams are swallowed, immediate medical is required. If delayed, consider inducing vomiting with ipecac or other means. After vomiting give milk or water.

### **5. FIRE-FIGHTING MEASURES**

Extinguishing media:

None needed

Further Information:

None known

NFPA Rating:

Health 1; Flammability 0; Reactivity 0; Other: None

Combustion products:

See Section 10.

### **6. ACCIDENTAL RELEASE MEASURES**

After spillage/leakage:

Scoop into containers. Flush residual with plenty of water.

See Section 8 for protective equipment information.

See Section 13 for disposal information.

### **7. HANDLING AND STORAGE**

Special precautions:

Keep material dry.

Packaging requirements:

Bag with moisture barrier.

Ventilation:

Provide ventilation to keep airborne concentrations below exposure limits.

### **8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

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Respiratory protection:	None normally needed.
Eye protection:	Chemical splash goggles.
Hand protection:	Impervious gloves made of rubber.
Skin protection:	Clean, body-covering clothing.
Exposure Limit Guidelines (mg/m <sup>3</sup> )	No components have established exposure limits.
Dust particles:	total = 10 mg/m <sup>3</sup> , respirable fraction = 5 mg/m <sup>3</sup> .

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

Form:	Powder
Color:	Pale gray
Odor:	None
pH value:	Not determined
Boiling point:	3450°C
Pour point:	2900°C
Flash point:	Not combustible
Flammability (explosion limits in air):	
Lower:	Not applicable
Upper:	Not applicable
Auto flammability (auto-ignition temperature):	Not applicable
Vapor pressure:	Not applicable
Relative density (specific gravity):	3.47-3.67
Bulk density (solids):	1600 kg/m <sup>3</sup> .
Solubility in water:	Slightly soluble (20°C)
Viscosity:	Not applicable
Relative vapor density (air=1):	Not applicable
% Volatile:	Not applicable

## **10. STABILITY AND REACTIVITY**

Stability:	Stable
Conditions to avoid:	Unknown
Materials to avoid:	Aqueous solutions are mildly corrosive to metals. Releases heat when mixed with water.
Hazardous Polymerization:	Will not occur.
Dust explosion hazard (solids):	Not applicable
Special hazards:	None
Hazardous decomposition products:	None

## **11. TOXICOLOGICAL INFORMATION**

Eye contact:	Severe irritant. Causes pain and redness. Prolonged or repeated contact may cause mild burn.
Skin contact:	Irritant; may cause pain, redness, dermatitis.
Inhalation:	Irritant; may cause pain and coughing.
Ingestion:	Irritant; may cause pain or discomfort to mouth, throat and stomach. Harmful if swallowed; large amounts may cause illness.
Carcinogenicity:	Not listed by IARC, USA NTP, or USA OSHA.
Mutagenicity:	Not known to cause heritable genetic damage.
Teratogenicity:	Not known to cause birth defects.
Target organs which may be affected:	None known.
Sensitization:	Not known to cause allergic reaction.

## **12. ECOLOGICAL INFORMATION**

Information on product as a whole:

Main environmental hazards:	None known
Degradability:	Not applicable
Other:	None known

## **13. DISPOSAL CONSIDERATIONS**

Product:	Dispose of by sanitary landfilling or other acceptable method in accordance with local regulations.
Container:	Send empty bags to sanitary landfill. Render other types of containers unusable by puncturing or crushing and sanitary landfill unless prohibited by local regulations.

## **14. TRANSPORT INFORMATION**

UN Number:	None
IMO Description:	Not regulated
Class:	
Package Group	
Label:	
EMS:	
MFAG:	
IATA Description:	Not regulated
Class:	
Sub Risk:	
Package Group:	
Label:	
ADR Description:	Not regulated
ADR class/item:	
ADR Danger ID:	
ADR Label:	

## **15. REGULATORY INFORMATION**

Symbols:	
Risks:	Irritant
Safety advice:	R36 Irritating to eyes.
Notification/restrictions status:	S22 Do not breath dust. S24 Avoid contact with skin.
EUROPEAN UNION (EU):	All components of this material are on the EINECS inventory, or the components are exempt from inventory reporting.
NORWAY:	Not determined.
USA:	All components of this material are on the USA TSCA inventory, or the components are exempt from inventory reporting.

## **16. OTHER INFORMATION**

### **REGULATORY INFORMATION**

This information and these recommendations are offered in good faith and believed to be correct as of the date hereof. Information and recommendations are supplied upon the condition that the recipients will make their own decision as to safety and suitability for their purposes. No representations or warranties, either expressed or implied, of merchant ability, fitness for a particular purpose, or of any other nature, are made with respect to the product or the information and recommendations. We make no representation as to completeness or accuracy. In no event we shall be responsible for damages of any nature whatsoever resulting from the use or reliance upon the information and recommendations.

\*\*\* END of SDS\*\*\*

# Safety Data Sheet

PRODUCT CODE: **KCM044A**

Effective Date: December-2023

Version: 3.0

## 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Identification of the substance or preparation:

**DuraCem Additive: KCM044A**

Company/undertaking identification:

OPT Chemicals Saudi Factory and Co.  
Dammam 2<sup>nd</sup> Industrial City, 6<sup>th</sup> Street, 101 Intersection,  
Postal code 34334, Kingdom of Saudi Arabia.  
+966 56 917 2181

Emergency phone:

## 2. HAZARDS IDENTIFICATION

Main environmental hazards: None

Main physical hazards:

Special precautions: None

Physical hazard: Dust

Main health hazards: None known.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance	Conc. [wt.%]	CAS#
Aromatic Rubber Particles	80- 100	9003-55-8

## 4. FIRST AID MEASURES

Eye contact:	Rinse with water.
Skin contact:	Rinse with water.
Inhalation:	Remove to fresh air.
Swallowing:	Rinse mouth with water, seek medical attention if irritating.

## 5. FIRE-FIGHTING MEASURES

Extinguishing media:	
Small fire:	Using DRY chemical powder.
Large fire:	Using water spray, fog or foam, do not use water jet. Wear proper PPE to avoid breathing vapors.
Further information:	None known
Flash point:	>100°C
Flammability limits in Air – Low limit (%):	Not applicable
Flammability limits in Air – high limit (%):	Not applicable
NFPA Rating:	Health 2; Flammability 2; Reactivity 0; Other: None.

## 6. ACCIDENTAL RELEASE MEASURES

After spillage/leakage:	Collect splashing and leaking materials with containers. Use sand or other inert materials to absorb leaking and splashing objects. In a safe condition, take measures to isolate the leaking and plashing containers to prevent leakage from continuing.
Waste disposal:	See Section 13 for disposal information.

## 7. HANDLING AND STORAGE

Special precautions:	No special precautions required.
Packaging requirements:	Packing bags should be handled in accordance with national environmental regulations. The recycle bin should be allowed

Ventilation:

to know the raw material of bags when they are handed to recycle bin. If there are some residues in bags, the safe and environmental logo on the bag should be retained completely.  
No special requirements.

## **8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Respiratory protection:	None normally needed.
Eye protection:	None normally needed.
Hand protection:	Rubber gloves.
Skin protection:	Clean, body-covering clothing.
Exposure limit guidelines (mg/m <sup>3</sup> ):	No components have established exposure limits.

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

Form:	Grain
Color:	White
Odor:	Mild
pH value:	Not available
Boiling point:	Not available
Pour point:	Not available
Flash point:	>100°C
Flammability (explosion limits in air):	The product is not flammable or explosive.
Lower:	Not applicable
Upper:	Not applicable
Auto-flammability (auto-ignition temperature):	Not applicable
Vapor pressure:	Not determined
Relative density (specific gravity):	1.06-1.26
Solubility in water:	Insoluble 20°C
Viscosity:	Not available
Relative vapor density (air=1):	Not determined
Volatile%:	N/A

## **10. STABILITY AND REACTIVITY**

Stability:	Stable under normal conditions of storage and handling.
Conditions to avoid:	Not determined.
Materials to avoid:	Acids, aluminum.
Hazardous polymerization:	Will not occur.
Dust explosion hazard (solids):	Not applicable
Special hazards:	None
Hazardous decomposition products:	None

## **11. TOXICOLOGICAL INFORMATION**

Routes of Entry:	Eye contact, ingestion.
Acute toxicity data	
Toxicity to Animals:	EC50(5d) = 698 mg/l, Abra Alba.
Special remarks on toxicity to Animals:	Not available.
Acute Effects	
Eye contact:	No effect expected.
Skin contact:	No effect expected.
Sensitization:	No effect expected.
Ingestion:	No significant effects are expected.

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Inhalation:	No effects expected.
Remarks:	Not available
Carcinogenicity/Mutagenicity:	This product is not considered to be a human or animal carcinogen.
Teratogenicity/Reproductive Toxicity:	This product is not known to cause teratogenicity or reproductive toxicity.

## **12. ECOLOGICAL INFORMATION**

Information on product as a whole:	
Main environmental hazards:	None known
Degradability:	Not determined
Other:	None known

## **13. DISPOSAL CONSIDERATIONS**

Waste information:	Waste must be disposed of in accordance with federal, state and local environmental control regulations.
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## **14. TRANSPORT INFORMATION**

UN Number:	None
IMO Description:	Not regulated
Class:	
Package Group:	
Label:	
EMS:	
MFAG:	
IATA Description:	Not regulated
Class:	
Sub Risk:	
Package Group:	
Label:	
ADR Description:	Not regulated
ADR class/item:	
ADR Danger ID:	
TREM Card:	
ADR Label:	

## **15. REGULATORY INFORMATION**

European Labeling in Accordance with EC Directives	
Hazard symbols:	-
Risk phrases:	This product is not classified according to the EU regulations.
Safety phrases:	No specific safety phrase has been found applicable for this product.
US Regulations	
TSCA:	All ingredients are on the TSCA inventory.

## **16. OTHER INFORMATION**

### **DISCLAIMER:**

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\*\*\* END of SDS\*\*\*